

มาตรฐานผลิตภัณฑ์อุตสาหกรรม

THAI INDUSTRIAL STANDARD

มอก. 1599—2552

ISO/IEC 7811—2(2001)

บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก

เล่ม 2 แถบแม่เหล็ก – สภาพข่มบังคับต่ำ

IDENTIFICATION CARDS—RECORDING TECHNIQUE

PART 2: MAGNETIC STRIPE—LOW STRIPE COERCIVITY

สำนักงานมาตรฐานผลิตภัณฑ์อุตสาหกรรม

กระทรวงอุตสาหกรรม

ICS 35.240.15

ISBN 978-616-231-269-4

มาตรฐานผลิตภัณฑ์อุตสาหกรรม
บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก
เล่ม 2 แอบแม่เหล็ก – สภาพข่มบังคับต่ำ

มอก. 1599–2552

สำนักงานมาตรฐานผลิตภัณฑ์อุตสาหกรรม
กระทรวงอุตสาหกรรม ถนนพระรามที่ 6 กรุงเทพฯ 10400
โทรศัพท์ 02 202 3300

ประกาศในราชกิจจานุเบกษา ฉบับประกาศและงานทั่วไป เล่ม 127 ตอน 136ง
วันที่ 26 พฤศจิกายน พุทธศักราช 2553

มาตรฐานผลิตภัณฑ์อุตสาหกรรมบัตรซึ่งมีลักษณะเฉพาะตัว-เทคนิคการบันทึก เล่ม 2 แถบแม่เหล็ก - สภาพข่มบังคับต่ำ ได้ประกาศใช้ครั้งแรกโดยรับ ISO/IEC 7811-2(1995-08-15) Identification cards- Recording technique - Part 2: Magnetic stripe มาใช้ในระดับเหมือนกันทุกประการ(Identical) โดยใช้ISO/IEC ฉบับภาษาอังกฤษเป็นหลัก โดยประกาศใน ราชกิจจานุเบกษา ฉบับประกาศทั่วไป เล่มที่117 ตอนที่ 64ง วันที่ 10 สิงหาคม พุทธศักราช 2543

เนื่องจากISO/IEC ได้แก้ไขปรับปรุงมาตรฐาน ISO/IEC 7811-2(1995-08-15) เป็น ISO/IEC 7811-2 (2001) จึงได้ยกเลิกมาตรฐานเดิมและกำหนดมาตรฐานใหม่โดยรับ ISO/IEC 7811-2 (2001) Identification cards-Record techniques - Part 2: Magnetic stripe-Low stripe coercivity มาใช้ในระดับเหมือนกันทุกประการ โดยใช้มาตรฐาน ISO/IEC ฉบับภาษาอังกฤษเป็นหลัก

คณะกรรมการมาตรฐานผลิตภัณฑ์อุตสาหกรรมได้พิจารณามาตรฐานนี้แล้ว เห็นสมควรเสนอรัฐมนตรีประกาศตาม มาตรา 15 แห่งพระราชบัญญัติมาตรฐานผลิตภัณฑ์อุตสาหกรรม พ.ศ. 2511



ประกาศกระทรวงอุตสาหกรรม

ฉบับที่ 4237 (พ.ศ. 2553)

ออกตามความในพระราชบัญญัติมาตรฐานผลิตภัณฑ์อุตสาหกรรม

พ.ศ. 2511

เรื่อง ยกเลิกมาตรฐานผลิตภัณฑ์อุตสาหกรรม

บัตรชี้บ่งลักษณะเฉพาะ – เทคนิคการบันทึก เล่ม 2 แดบแม่เหล็ก

และกำหนดมาตรฐานผลิตภัณฑ์อุตสาหกรรม

บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก เล่ม 2 แดบแม่เหล็ก- สภาข่มบังคับต่ำ

โดยที่เป็นการสมควรปรับปรุงมาตรฐานผลิตภัณฑ์อุตสาหกรรม บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก เล่ม 2 แดบแม่เหล็ก มาตรฐานเลขที่ มอก.1599-2541

อาศัยอำนาจตามความในมาตรา 15 แห่งพระราชบัญญัติมาตรฐานผลิตภัณฑ์อุตสาหกรรม พ.ศ. 2511 รัฐมนตรีว่าการกระทรวงอุตสาหกรรมออกประกาศยกเลิกประกาศกระทรวงอุตสาหกรรม ฉบับที่ 2656 (พ.ศ.2543) ออกตามความในพระราชบัญญัติมาตรฐานผลิตภัณฑ์อุตสาหกรรม พ.ศ.2511 เรื่อง กำหนดมาตรฐานผลิตภัณฑ์อุตสาหกรรม บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก เล่ม 2 แดบแม่เหล็ก ลงวันที่ 11 เมษายน พ.ศ.2543 และออกประกาศกำหนดมาตรฐานผลิตภัณฑ์อุตสาหกรรม บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก เล่ม 2 แดบแม่เหล็ก – สภาข่มบังคับต่ำ มาตรฐานเลขที่ มอก.1599-2552 ขึ้นใหม่ ดังมีรายละเอียดต่อท้ายประกาศนี้

ทั้งนี้ให้มีผลตั้งแต่วันที่ถัดจากวันที่ประกาศในราชกิจจานุเบกษา เป็นต้นไป

ประกาศ ณ วันที่ 31 สิงหาคม พ.ศ. 2553

ชัยวุฒิ บรรณวัฒน์

รัฐมนตรีว่าการกระทรวงอุตสาหกรรม

มาตรฐานผลิตภัณฑ์อุตสาหกรรม

บัตรชี้บ่งลักษณะเฉพาะตัว – เทคนิคการบันทึก

เล่ม 2 แถบแม่เหล็ก – สภาพข้มบังคับต่ำ

มาตรฐานผลิตภัณฑ์อุตสาหกรรมนี้กำหนดขึ้นโดยรับ ISO/IEC 7811-2 (2001) Identification cards-Record technique – Part 2: Magnetic stripe-Low stripe coercivity มาใช้ในระดับเหมือนกันทุกประการ (identical) โดยใช้ ISO/IEC ฉบับภาษาอังกฤษเป็นหลัก

มาตรฐานผลิตภัณฑ์อุตสาหกรรม ISO/IEC 7811 ส่วนนี้เป็นส่วนหนึ่งของมาตรฐานที่อธิบายถึงพารามิเตอร์สำหรับบัตรชี้บ่งลักษณะเฉพาะตัว ตามที่ระบุในข้อกำหนดและการใช้บัตรสำหรับการแลกเปลี่ยนระดับสากล

มาตรฐานผลิตภัณฑ์อุตสาหกรรมนี้มีการกำหนดลักษณะสมบัติของแถบแม่เหล็กที่มีสภาพลบขั้วแม่เหล็กต่ำ (รวมถึงชั้นปกคลุมเพื่อป้องกัน) บนบัตรชี้บ่งลักษณะเฉพาะตัว เทคนิคการเข้ารหัส และกลุ่มอักขระเข้ารหัส แถบแม่เหล็กถูกออกแบบเพื่อส่งผ่านข้อมูล ทั้งโดยการใช้ตัวประทับ หรือ การอ่านด้วยตาหรือเครื่องจักร มาตรฐานผลิตภัณฑ์อุตสาหกรรมนี้พิจารณาทั้งในด้านคนและเครื่องจักร

สภาพลบขั้วแม่เหล็กนี้ไม่ได้กำหนดไว้ใน ISO/IEC 7811 ฉบับนี้ แต่มีผลต่อค่าเชิงปริมาณอื่น ๆ การวางบัตรชี้บ่งลักษณะเฉพาะตัวในสนามแม่เหล็ก อาจทำให้ข้อมูลที่บันทึกไว้ถูกทำลายได้

มาตรฐานผลิตภัณฑ์อุตสาหกรรม ชุดนี้ มีขึ้นเพื่อ เป็นเกณฑ์ตัดสินสมรรถนะของบัตรชี้บ่งลักษณะเฉพาะตัว โดยไม่คำนึงถึงปริมาณการใช้งานถึงแม้ว่าบัตรนั้นผ่านการใช้งานมาแล้วก่อนการทดสอบ ถ้าบัตรชี้บ่งลักษณะเฉพาะตัวไม่เป็นไปตามเกณฑ์ที่กำหนด จะต้องมีการเจรจากันระหว่างผู้ที่เกี่ยวข้อง

ISO/IEC 10373-2 กำหนดวิธีการดำเนินการทดสอบที่ใช้ในการตรวจสอบบัตรเทียบกับพารามิเตอร์ที่กำหนดในมาตรฐานใน ISO/IEC 7811 ฉบับนี้

หมายเหตุ ค่าตัวเลขของระบบการวัดแบบ SI และ/หรือจักรวรรดินิยม (Imperial) ในมาตรฐานผลิตภัณฑ์อุตสาหกรรมนี้อาจจะถูกปิดเศษแล้ว ดังนั้น ค่าทั้งสองแบบจึงสอดคล้องกัน แต่จะไม่เท่ากันพอดี อาจนำระบบใดระบบหนึ่งมาใช้ได้แต่ไม่ควรใช้ปนกันหรือแปลงกลับจากระบบหนึ่งไปอีกระบบหนึ่ง การออกแบบใช้ระบบการวัดแบบจักรวรรดินิยม (Imperial)

รายละเอียดให้เป็นไปตาม ISO/IEC 7811-2 (2001)

© ISO/IEC 2001

เอกสารนี้เป็นสิทธิ์ของ ISO/IEC หากมิได้กำหนดไว้เป็นอย่างอื่นห้ามนำมาตรฐานฉบับนี้หรือ
ส่วนหนึ่งส่วนใดไปทำซ้ำหรือใช้ประโยชน์ในรูปแบบ หรือโดยวิธีใด ๆ ไม่ว่าจะเป็นรูปแบบ
อิเล็กทรอนิกส์หรือทางกล รวมถึงการถ่ายสำเนา ถ่ายไมโครฟิล์ม โดยไม่ได้รับอนุญาตเป็น
ลายลักษณ์อักษรจาก ISO ตามที่อยู่ข้างล่างหรือจากสมาชิก ISO/IEC ในประเทศของผู้ร้องขอ

ISO/IEC copyright office

Case postale 56 • CH-1211 Geneva 20

Tel.+ 41 22 749 01 11

Fax+ 41 22 749 09 47

E-mail : copyright@iso.org

Web : www.iso.org

ISO/IEC 7811-2:2001(E)

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.

© ISO/IEC 2001

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.ch
Web www.iso.ch

Printed in Switzerland

Contents

| | |
|---|----|
| 1 Scope | 1 |
| 2 Conformance..... | 1 |
| 3 Normative references | 1 |
| 4 Terms and definitions | 2 |
| 5 Physical characteristics of the identification card | 3 |
| 5.1 Magnetic stripe area warpage | 3 |
| 5.2 Surface distortions | 3 |
| 6 Physical characteristics of the magnetic stripe | 4 |
| 6.1 Height and surface profile of the magnetic stripe area..... | 4 |
| 6.1.1 Surface profile of the magnetic stripe area..... | 5 |
| 6.1.2 Height of the magnetic stripe area..... | 6 |
| 6.2 Surface roughness | 7 |
| 6.3 Adhesion of stripe to card | 7 |
| 6.4 Wear of magnetic stripe from read/write head..... | 7 |
| 6.5 Resistance to chemicals | 7 |
| 7 Performance characteristics for the magnetic material..... | 7 |
| 7.1 General..... | 7 |
| 7.2 Testing and operating environment | 7 |
| 7.3 Signal amplitude requirements for magnetic media | 7 |
| 8 Encoding technique | 9 |
| 9 Encoding specification, general..... | 10 |
| 9.1 Angle of recording | 10 |
| 9.2 Nominal bit density..... | 11 |
| 9.3 Signal amplitude requirements for tracks 1, 2 and 3 | 11 |
| 9.4 Bit configuration | 11 |
| 9.5 Direction of recording | 11 |
| 9.6 Leading and trailing zeroes | 11 |
| 10 Encoding specifications | 12 |

ISO/IEC 7811-2: 2001(E)

| | |
|--|---------------|
| 10.1 Alphanumeric track, track 1 | 12 |
| 10.1.1 Average bit density | 12 |
| 10.1.2 Flux transition spacing variation..... | 12 |
| 10.1.3 Coded character set | 13 |
| 10.1.4 Maximum number of characters for ID-1 type card..... | 14 |
| 10.2 Numeric track, Track 2 | 15 |
| 10.2.1 Average bit density | 15 |
| 10.2.2 Flux transition spacing variation..... | 15 |
| 10.2.3 Coded character set | 15 |
| 10.2.4 Maximum number of characters for ID-1 type card..... | 16 |
| 10.3 Numeric track, Track 3 | 16 |
| 10.3.1 Average bit density | 16 |
| 10.3.2 Flux transition spacing variation..... | 16 |
| 10.3.3 Coded character set | 16 |
| 10.3.4 Maximum number of characters for ID-1 type card..... | 17 |
| 11 Error detection | 17 |
| 11.1 Parity | 17 |
| 11.2 Longitudinal redundancy check (LRC)..... | 17 |
| 12 Location of encoded tracks | 18 |
| Annex A (informative) Read compatibility of magnetic stripes (ISO/IEC 7811-2 and ISO/IEC 7811-6)..... | 19 |
| Annex B (normative) Signal amplitude measurements | 20 |
| Annex C (informative) Magnetic stripe abrasivity | 21 |

ISO/IEC 7811-2:2001(E)

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this part of ISO/IEC 7811 may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

International Standard ISO/IEC 7811-2 was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 17, *Identification cards and related devices*.

This third edition of ISO/IEC 7811-2 cancels and replaces ISO/IEC 7811-2:1995, ISO/IEC 7811-4:1995 and ISO/IEC 7811-5:1995. The user is encouraged to review the entire standard for revisions and updates. The major changes made during this revision are listed below.

1. The requirements given in ISO/IEC 7811-4:1995 and ISO/IEC 7811-5:1995 are included in this edition of ISO/IEC 7811-2.
2. Wherever possible the same definitions, criteria and test methods have been used for both Part 2 and Part 6.
3. Revised the bandpass filter requirements for the test method.

ISO/IEC 7811 consists of the following parts, under the general title *Identification cards — Recording technique*:

Part 1: Embossing

Part 2: Magnetic stripe — Low coercivity

Part 6: Magnetic stripe — High coercivity

Annex B forms a normative part of this part of ISO/IEC 7811. Annexes A and C are for information only.

Identification cards — Recording technique —

Part 2: Magnetic stripe — Low coercivity

1 Scope

This part of ISO/IEC 7811 is one of a series of standards describing the characteristics for identification cards as defined in the definitions clause and the use of such cards for international interchange.

This part of ISO/IEC 7811 specifies requirements for a low coercivity magnetic stripe (including any protective overlay) on an identification card, the encoding technique and coded character sets. It takes into consideration both human and machine aspects and states minimum requirements.

Coercivity influences many of the quantities specified in this part of ISO/IEC 7811 but is not itself specified. Exposure of the card to a magnetic field is likely to destroy the recorded data.

It is the purpose of this series of standards to provide criteria to which cards shall perform. No consideration is given within these standards to the amount of use, if any, experienced by the card prior to test. Failure to conform to specified criteria should be negotiated between the involved parties.

ISO/IEC 10373-2 specifies the test procedures used to check cards against the parameters specified in this part of ISO/IEC 7811.

NOTE Numeric values in the SI and/or Imperial measurement system in this part of ISO/IEC 7811 may have been rounded off and therefore are consistent with, but not exactly equal to, each other. Either system may be used, but the two should not be intermixed or reconverted. The original design was made using the Imperial measurement system.

2 Conformance

A prerequisite for conformance with this part of ISO/IEC 7811 is conformance with ISO/IEC 7810. An identification card is in conformance with this part of ISO/IEC 7811 if it meets all mandatory requirements specified herein. Default values apply if no others are specified.

3 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this part of ISO/IEC 7811. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this part of ISO/IEC 7811 are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 4287, *Geometrical Product Specifications (GPS) — Surface texture: Profile method — Terms, definitions and surface texture parameters*.

ISO/IEC 7810, *Identification cards — Physical characteristics*.

ISO/IEC 10373-1, *Identification cards — Test methods — Part 1: General characteristics tests*.

ISO/IEC 10373-2, *Identification cards — Test methods — Part 2: Cards with magnetic stripes*.

ISO/IEC 7811-2: 2001(E)

4 Terms and definitions

For the purposes of this part of ISO/IEC 7811, the terms and definitions given in ISO/IEC 7810 and the following apply.

4.1

primary standard

set of reference cards established and maintained by Physikalisch-Technische Bundesanstalt (PTB) that represent the values of U_R and I_R designated RM7811-2

4.2

secondary standard

reference card designated RM7811-2 that is related to the primary standard as stated in the calibration certificate supplied with each card

NOTE Secondary standards can be ordered from Physikalisch-Technische Bundesanstalt (PTB), FLab. 2.24 - Bundesallee 100, D-38116 Braunschweig, Germany. The source of secondary standards will be maintained at least until 2005.

4.3

unused un-encoded card

card possessing all the components required for its intended purpose, which has not been subjected to any personalization or testing operation, and which has been stored in a clean environment with no more than 48 hour exposure to daylight at temperatures between 5 °C to 30 °C and humidity between 10% to 90% without experiencing thermal shock

4.4

unused encoded card

card according to 4.3 that has only been encoded with all the data required for its intended purpose (e.g. magnetic encoding, embossing, electronic encoding)

4.5

returned card

card according to 4.4 after it has been issued to the card holder and returned for the purpose of testing

4.6

flux transition

location of the greatest rate of change with distance of the magnetisation

4.7

reference current

I_R

minimum recorded current amplitude under the given test conditions that causes, on the reference card, a readback signal amplitude equal to 80% of the reference signal amplitude U_R , at a density of 8 flux transitions per millimetre (200 flux transitions per inch) as shown in Figure 6

4.8

reference flux level

F_R

flux level in the test head that corresponds to the reference current I_R

4.9

test recording currents

two recording currents defined by:

I_{min} = Recording current corresponding to 3,5 F_R

I_{max} = Recording current corresponding to 5,0 F_R

4.10

individual signal amplitude

U_i

base-to-peak amplitude of a single readback voltage signal

4.11

average signal amplitude

U_A

sum of the absolute value of the amplitude of each signal peak (U_i) divided by the number of signal peaks (n) for a given track over the length of the magnetic stripe area

4.12

reference signal amplitude

U_R

maximum value of the average signal amplitude of a reference card corrected to the primary standard

4.13

physical recording density

number of flux transitions per unit length recorded on a track

4.14

bit density

number of data bits stored per unit of length (bits/mm or bpi)

4.15

bit cell

distance between two clocking flux transitions. See Figure 10

4.16

sub interval

distance that is nominally half of the distance between two clocking flux transitions. See Figure 10

5 Physical characteristics of the identification card

The identification card shall conform to the specification given in ISO/IEC 7810.

WARNING --The attention of card issuers is drawn to the fact that information held on the magnetic stripe may be rendered ineffective through contamination by contact with dirt and certain commonly used chemicals including plasticizers. It should also be noted that any printing or screening placed on top of the magnetic stripe must not impair the function of the magnetic stripe.

5.1 Magnetic stripe area warpage

Application of a 2,2 N (0.5 lbf) load evenly distributed on the front face opposite the magnetic stripe shall bring the entire stripe within 0,08 mm (0.003 in) of the rigid plate.

5.2 Surface distortions

There shall be no surface distortions, irregularities or raised areas on both the front and the back of the card in the area shown in Figure 1 that might interfere with the contact between the magnetic head and magnetic stripe.

ISO/IEC 7811-2: 2001(E)

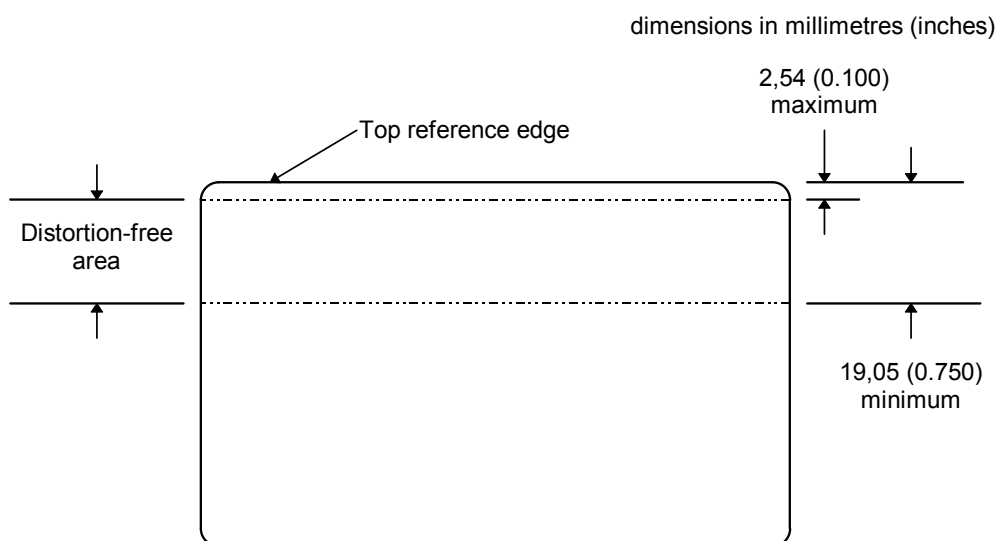


Figure 1 — Distortion-free area on card with magnetic stripe

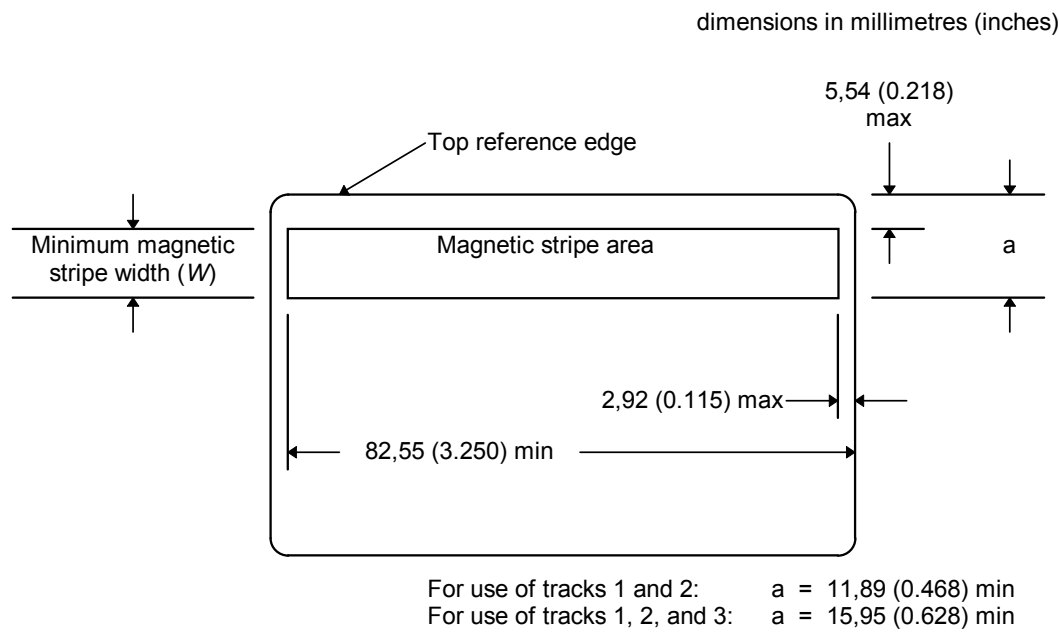
If a raised signature panel area is located on the front or back of the card, then it shall be no closer to the top edge of the card than 19,05 mm (0.750 in).

NOTE Raised areas and distortions on other areas of the card may cause card transport problems with magnetic stripe processing equipment resulting in reading or writing errors.

6 Physical characteristics of the magnetic stripe

6.1 Height and surface profile of the magnetic stripe area

The magnetic stripe area is located on the back of the card as shown in Figure 2.



NOTE In the case of the magnetic stripe area used for track 1 and 2, the dimension a as shown in Figure 2 of the magnetic media could be less than the maximum dimension b as shown in Figure 11 for the location of track 2 data on the card. It is desirable that the magnetic stripe area extend beyond the limits of the encoded track.

Figure 2 — Location of magnetic material for ID-1 type card

6.1.1 Surface profile of the magnetic stripe area

The maximum vertical deviation (a) of the transverse surface profile of the magnetic stripe area is shown below. See Figures 3, 4, and 5. The slope of the surface profile curve shall be limited to: $-4a/W < \text{slope} < 4a/W$

When the bending stiffness value (see ISO/IEC 7810) for the card is 20 mm or more then the surface profile limits are:

| Minimum stripe width | As shown in Figure 3A | As shown in Figure 3B |
|--|---|--|
| $W = 6,35 \text{ mm } (0.25 \text{ in})$ | $a \leq 9,5 \text{ } \mu\text{m } (375 \text{ } \mu\text{in})$ | $a \leq 5,8 \text{ } \mu\text{m } (225 \text{ } \mu\text{in})$ |
| $W = 10,28 \text{ mm } (0.405 \text{ in})$ | $a \leq 15,4 \text{ } \mu\text{m } (607 \text{ } \mu\text{in})$ | $a \leq 9,3 \text{ } \mu\text{m } (365 \text{ } \mu\text{in})$ |

When the bending stiffness value (see ISO/IEC 7810) for the card is less than 20 mm then the surface profile limits are:

| Minimum stripe width | As shown in Figure 3A | As shown in Figure 3B |
|--|---|--|
| $W = 6,35 \text{ mm } (0.25 \text{ in})$ | $a \leq 7,3 \text{ } \mu\text{m } (288 \text{ } \mu\text{in})$ | $a \leq 4,5 \text{ } \mu\text{m } (175 \text{ } \mu\text{in})$ |
| $W = 10,28 \text{ mm } (0.405 \text{ in})$ | $a \leq 11,7 \text{ } \mu\text{m } (466 \text{ } \mu\text{in})$ | $a \leq 7,3 \text{ } \mu\text{m } (284 \text{ } \mu\text{in})$ |

ISO/IEC 7811-2: 2001(E)

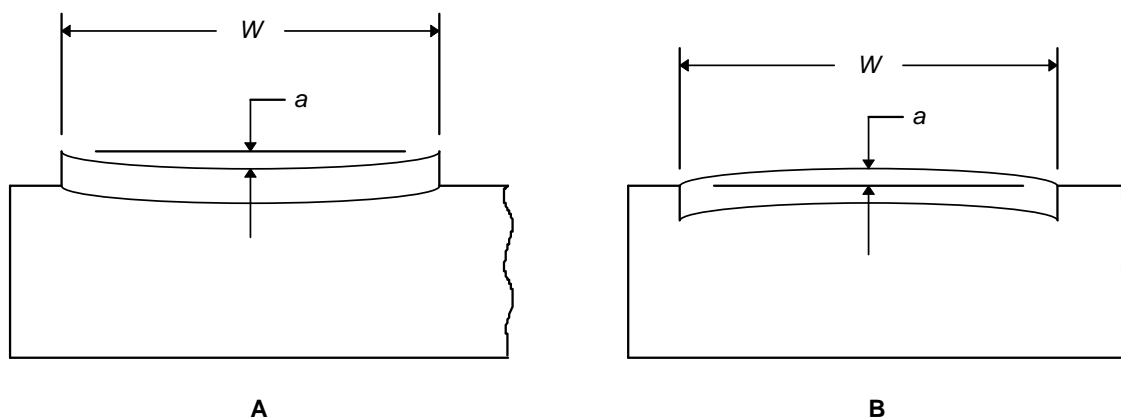


Figure 3 — Surface profile

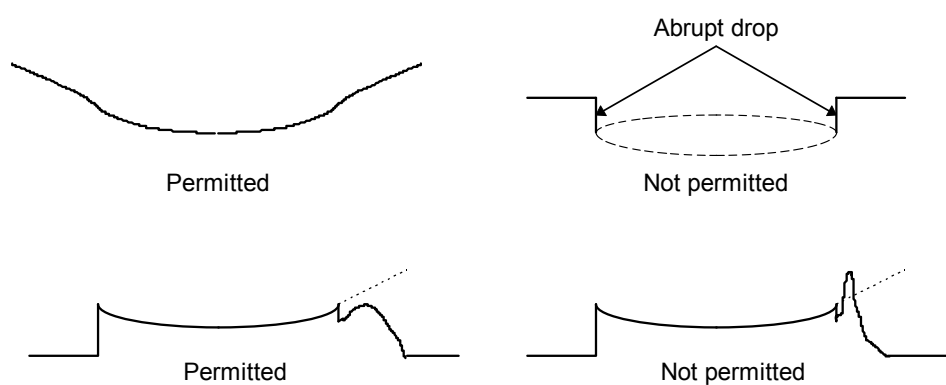


Figure 4 — Surface profile examples

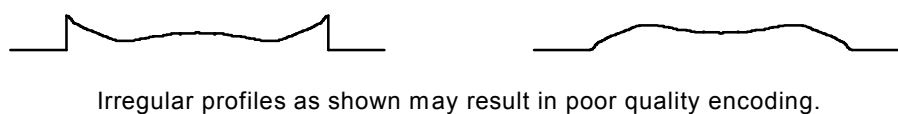


Figure 5 — Irregular surface profile examples

6.1.2 Height of the magnetic stripe area

The vertical deviation (h) of the magnetic stripe area relative to the adjacent surface of the card shall be:

$$-0,005 \text{ mm } (-200 \text{ } \mu\text{in}) \leq h \leq 0,038 \text{ mm } (1500 \text{ } \mu\text{in})$$

Spiking in the profile caused by the material "squirt out" in hot stamping is not part of the stripe. It shall not extend above the magnetic stripe area height (h) as defined above.

6.2 Surface roughness

The average surface roughness (R_a) of the magnetic stripe area shall not exceed 0,40 μm (15.9 μin) in both the longitudinal and transverse directions. Refer to ISO 4287.

6.3 Adhesion of stripe to card

The stripe shall not separate from the card under normal use.

6.4 Wear of magnetic stripe from read/write head

Average signal amplitude (U_A) and individual signal amplitude (U_i) are measured before and after 2 000 wear cycles and shall result in:

$$U_{A \text{ after}} \geq 0,60 U_{A \text{ before}} \quad \text{and} \quad U_{i \text{ after}} \geq 0,80 U_{A \text{ after}}$$

6.5 Resistance to chemicals

Average signal amplitude (U_A) and individual signal amplitude (U_i) are measured before and after short-term exposure (as defined in the referenced Test Method document) shall result in:

$$U_{A \text{ after}} \geq 0,90 U_{A \text{ before}} \quad \text{and} \quad U_{i \text{ after}} \geq 0,90 U_{A \text{ after}}$$

Average signal amplitude (U_A) and individual signal amplitude (U_i) are measured before and after long-term exposure (24 hours) to acid and alkaline artificial perspiration, as defined in the referenced Test Method document.

$$U_{A \text{ after}} \geq 0,90 U_{A \text{ before}} \quad \text{and} \quad U_{i \text{ after}} \geq 0,90 U_{A \text{ after}}$$

7 Performance characteristics for the magnetic material

The purpose of this section is to enable magnetic interchangeability between card and processing systems. Media coercivity is not specified. The media's performance criteria, regardless of coercivity, is specified in 7.3.

7.1 General

This method uses a reference card whose material is traceable to the primary standard (see clause 4). All signal amplitude results from the use of the secondary reference card must be corrected by the factor supplied with the secondary reference card.

7.2 Testing and operating environment

The testing environment for signal amplitude measurements is 23 $^{\circ}\text{C} \pm 3^{\circ}\text{C}$ (73 $^{\circ}\text{F} \pm 5^{\circ}\text{F}$) and 40% to 60% relative humidity. When tested under otherwise identical conditions, the average signal amplitude measured at 8 ft/mm (200 fpi) shall not deviate from its value in the above test environment by more than 15% after 5 minute exposure over the following operating environment range:

| | |
|-------------------|---|
| temperature | -35 $^{\circ}\text{C}$ to 50 $^{\circ}\text{C}$ (-31 $^{\circ}\text{F}$ to 122 $^{\circ}\text{F}$) |
| relative humidity | 5% to 95% |

7.3 Signal amplitude requirements for magnetic media

The requirements for recording characteristics of the card are shown in Table 1, and Figures 6 and 7.

ISO/IEC 7811-2: 2001(E)

Table 1 — Signal amplitude requirements for unused unencoded cards

| Description | Density ft/mm (ftpi) | Test recording current | Signal amplitude result | Requirement |
|---|-------------------------|---------------------------|----------------------------|------------------------------------|
| Signal amplitude | 8 (200) | I_{\min} | U_{A1} | $0,8 U_R \leq U_{A1} \leq 1,3 U_R$ |
| Signal amplitude | 8 (200) | I_{\min} | U_{i1} | $U_{i1} \leq 1,36 U_R$ |
| Signal amplitude | 8 (200) | I_{\max} | U_{A2} | $U_{A1} \geq U_{A2} \geq 0,8 U_R$ |
| Signal amplitude | 20 (500) | I_{\max} | U_{i2} | $U_{i2} \geq 0,65 U_R$ |
| Resolution | 20 (500) | I_{\max} | U_{A3} | $U_{A3} \geq 0,7 U_{A2}$ |
| Erasure | 0 | I_{\min} , DC | U_{A4} | $U_{A4} \leq 0,03 U_R$ |
| Extra pulse | 0 | I_{\min} , DC | U_{i4} | $U_{i4} \leq 0,05 U_R$ |
| The slope of the saturation curve shall never be positive between I_{\min} and I_{\max} | | | | |

NOTE It is not permissible to combine the above requirements mathematically.

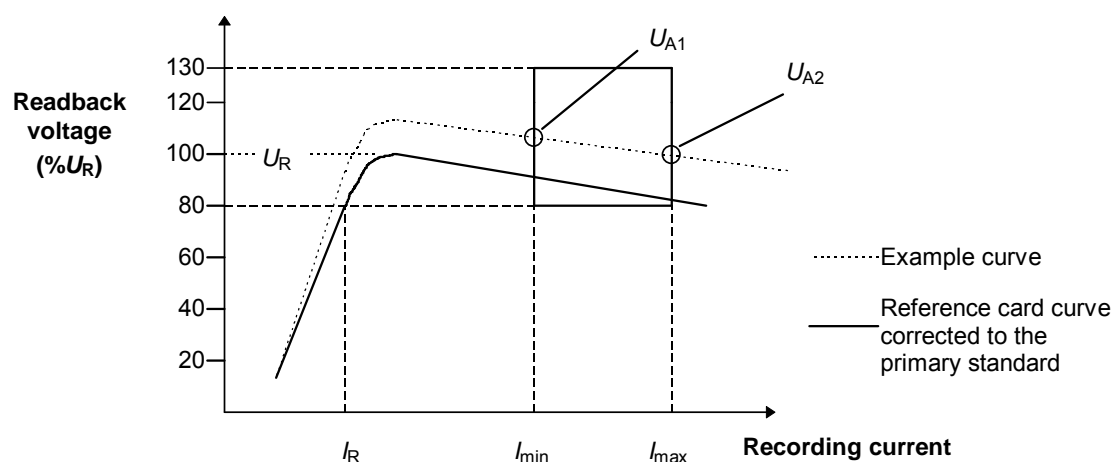


Figure 6 — Saturation curve example showing tolerance area at 8 ft/mm (200 ftpi)

NOTE The curve defines the primary standard response (on a card). The window parameters define a card that will be functional in the machine readable environment. The corrected reference curve depicted above may not meet the specifications defined in clause 7.

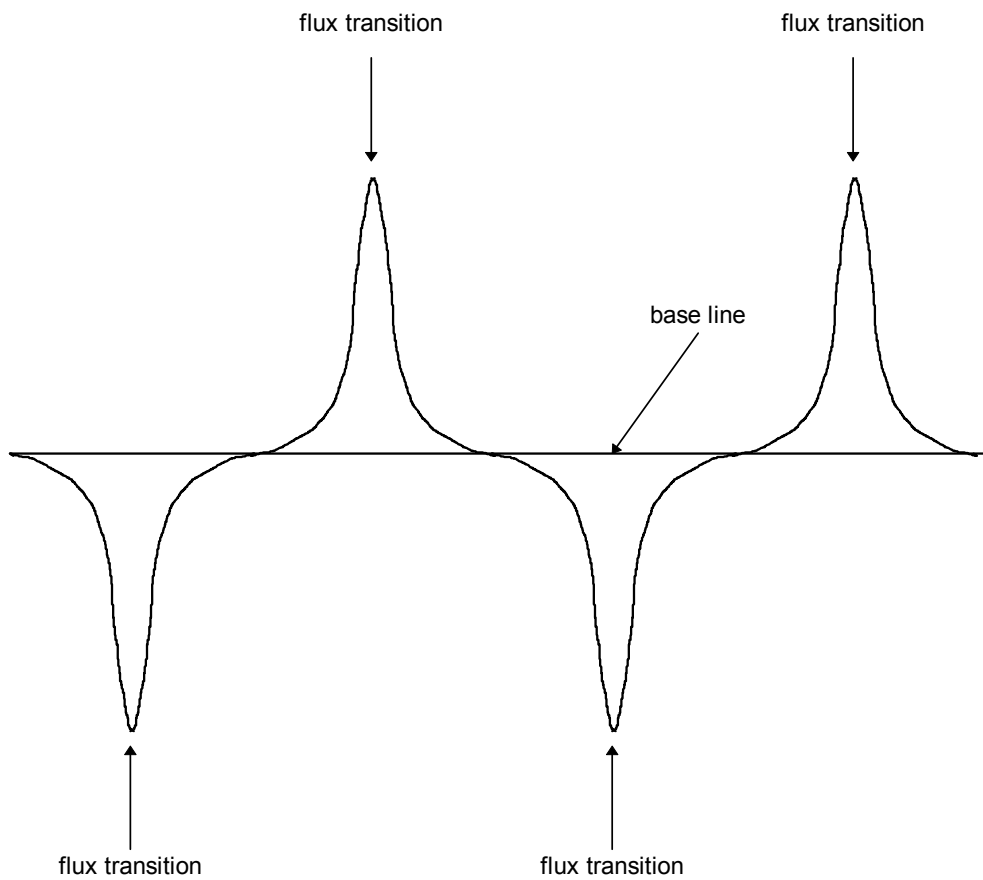


Figure 7 — Waveform example

8 Encoding technique

The encoding technique for each track is known as two-frequency recording. This method allows for serial recording of self-clocking data. The encoding comprises data and clocking transitions together. A flux transition occurring between clocks signifies that the bit is a "one" and the absence of a flux transition between clocking transitions signifies that the bit is a "zero" (see Figure 8).

ISO/IEC 7811-2: 2001(E)

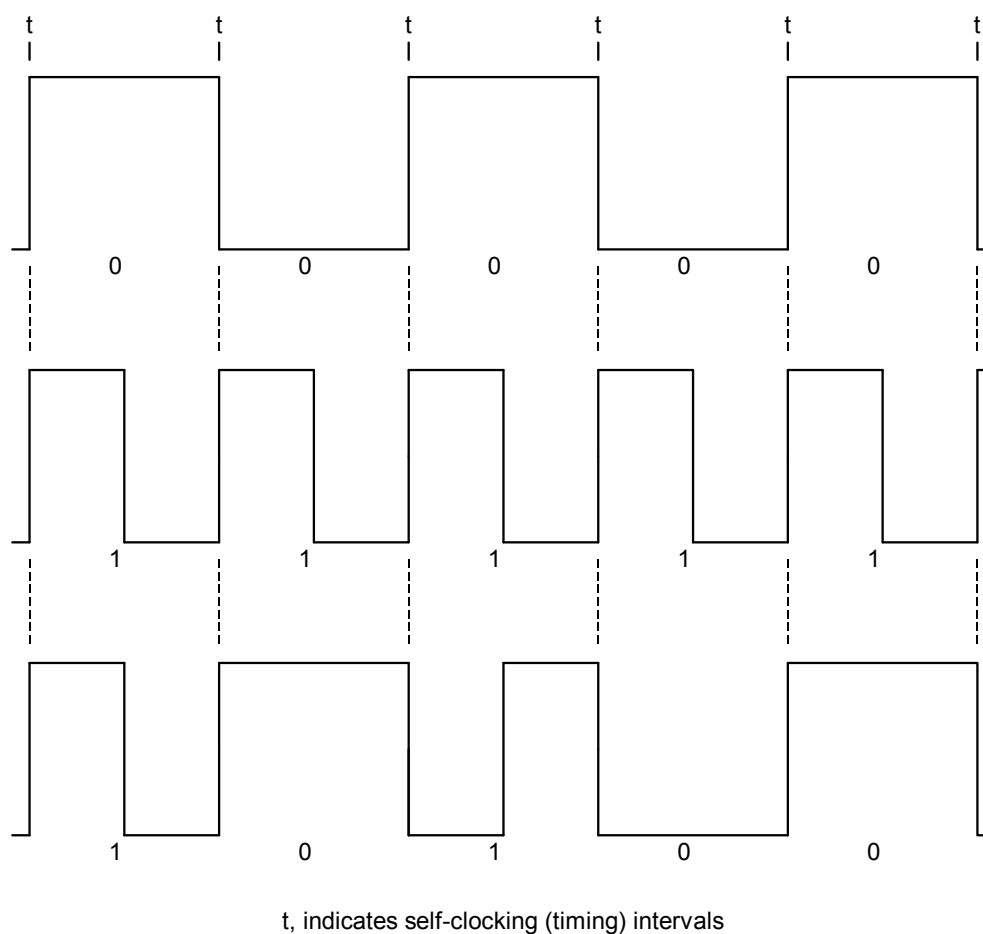


Figure 8 — Examples of two-frequency encoding

The data shall be recorded as a synchronous sequence of characters without intervening gaps.

NOTE Recording with a write current which is less than I_{\min} may result in poor quality encoding.

9 Encoding specification, general

9.1 Angle of recording

The angle of recording shall be normal to the nearest edge of the card parallel to the magnetic stripe with a tolerance of ± 20 minutes. The angle of recording (α) is determined by measuring the angle of the head gap when the reading amplitude is maximum (see Figure 9).

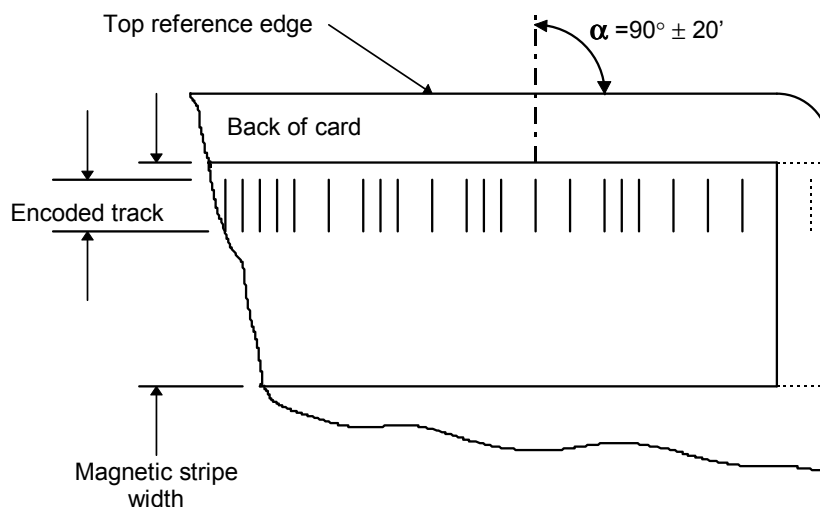


Figure 9 — Angle of recording

9.2 Nominal bit density

The nominal bit density for each of the tracks shall be:

| | |
|-------------|-------------------------|
| for track 1 | 8,27 bits/mm (210 bpi), |
| for track 2 | 2,95 bits/mm (75 bpi), |
| for track 3 | 8,27 bits/mm (210 bpi). |

9.3 Signal amplitude requirements for tracks 1, 2 and 3

The requirements for signal amplitude on tracks 1, 2 and 3 shall be as follows:

| | |
|-----------------------|-----------------------------------|
| Unused encoded cards: | $0,64 U_R \leq U_i \leq 1,36 U_R$ |
| Returned cards: | $0,52 U_R \leq U_i \leq 1,36 U_R$ |

NOTE The requirements above specify the interchange signal amplitude limits for each of the encoded track locations at the specified bit densities. Signal amplitude requirements specified in Table 1 reflect the magnetic media limits at the specified recording frequency and recording test currents.

9.4 Bit configuration

In the bit configuration for each character on the magnetic area, the least significant bit (2^0) shall be encoded first and the parity bit last.

9.5 Direction of recording

The encoding shall begin from the right-hand side viewed from the side with the magnetic stripe and with the stripe at the top.

9.6 Leading and trailing zeroes

The lead-in up to the first data bit shall be recorded with zeroes and the space after the last bit shall also be recorded with zeroes. Zeroes prior to 3,30 mm (0.130 in) or after 82,17 mm (3.235 in) from the right edge of the card when viewed from the back are not required to meet the specifications given herein.

ISO/IEC 7811-2: 2001(E)

10 Encoding specifications**10.1 Alphanumeric track, track 1****10.1.1 Average bit density**

The average bit density (B_a) shall be 8,27 bits/mm (210 bpi) \pm 8% measured in a longitudinal direction parallel to the top reference edge.

10.1.2 Flux transition spacing variation

Flux transition spacing variations are shown in Table 2 for unused encoded cards and in Table 3 for returned cards. See also Figure 10.

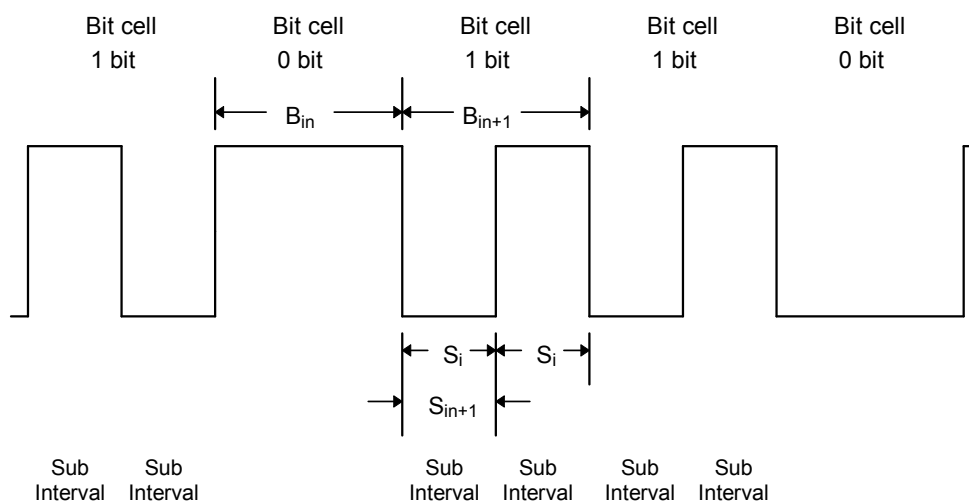


Figure 10 — Flux transition spacing variation

Table 2 — Flux transition spacing variation for unused encoded cards-Track 1 and 3

| Term | Description | Requirement | Variation |
|--|---|--|------------|
| B_a | Average length between clocking flux transitions | $111 \mu\text{m} (4381 \mu\text{in}) \leq B_a \leq 131 \mu\text{m} (5143 \mu\text{in})$ | $\pm 8\%$ |
| B_{in} | Individual length between clocking flux transitions | $109 \mu\text{m} (4286 \mu\text{in}) \leq B_{in} \leq 133 \mu\text{m} (5238 \mu\text{in})$ | $\pm 10\%$ |
| B_{in+1} | Adjacent bit-to-bit variation | $0,90 B_{in} \leq B_{in+1} \leq 1,10 B_{in}$ | $\pm 10\%$ |
| S_{in} | Subinterval length | $53 \mu\text{m} (2095 \mu\text{in}) \leq S_{in} \leq 68 \mu\text{m} (2667 \mu\text{in})$ | $\pm 12\%$ |
| S_{in+1} | Adjacent subinterval length | $0,88 B_{in}/2 \leq S_{in+1} \leq 1,12 B_{in}/2$ | $\pm 12\%$ |
| B_{in+1} or S_{in+1} is the length between flux transitions immediately following and adjacent to B_{in} . | | | |

Table 3 — Flux transition spacing variation for returned cards-Track 1 and 3

| Term | Description | Requirement | Variation |
|--|---|--|------------|
| B_a | Average length between clocking flux transitions | $111 \mu\text{m} (4381 \mu\text{in}) \leq B_a \leq 131 \mu\text{m} (5143 \mu\text{in})$ | $\pm 8\%$ |
| B_{in} | Individual length between clocking flux transitions | $103 \mu\text{m} (4048 \mu\text{in}) \leq B_{in} \leq 139 \mu\text{m} (5476 \mu\text{in})$ | $\pm 15\%$ |
| B_{in+1} | Adjacent bit-to-bit variation | $0,85 B_{in} \leq B_{in+1} \leq 1,15 B_{in}$ | $\pm 15\%$ |
| S_{in} | Subinterval length | $48,4 \mu\text{m} (1905 \mu\text{in}) \leq S_{in} \leq 72,6 \mu\text{m} (2857 \mu\text{in})$ | $\pm 20\%$ |
| S_{in+1} | Adjacent subinterval length | $0,70 B_{in}/2 \leq S_{in+1} \leq 1,30 B_{in}/2$ | $\pm 30\%$ |
| B_{in+1} or S_{in+1} is the length between flux transitions immediately following and adjacent to B_{in} . | | | |
| NOTE This table shows only the limits within which cards will function normally and does not imply any guarantee of flux transition spacing during valid term for issued card. | | | |

10.1.3 Coded character set

The coded character set for track 1 shall be 7 bit alphanumeric as shown in Table 4.

The 14 characters ! " & ' * + , : ; < = > @ _ are available for hardware control purposes and may not be used for information (data content).

The 3 characters [\] are reserved for additional national characters when required. They must not be used internationally.

The character # is reserved for optional additional graphic symbols.

The 3 characters % ^ ? shall have the following meaning:

ISO/IEC 7811-2: 2001(E)

% start sentinel
 ^ field separator
 ? end sentinel

Table 4 — Coded character set for 7 bit alphanumeric

| | Char. | Binary | | | | | | | | Char | Binary | | | | | | |
|---|-------|--------|----------------|----------------|----------------|----------------|----------------|----------------|--|------|--------|----------------|----------------|----------------|----------------|----------------|----------------|
| | | P | 2 ⁵ | 2 ⁴ | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ | | | P | 2 ⁵ | 2 ⁴ | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ |
| | space | 1 | 0 | 0 | 0 | 0 | 0 | 0 | | @ | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
| | ! | 0 | 0 | 0 | 0 | 0 | 0 | 1 | | A | 1 | 1 | 0 | 0 | 0 | 0 | 1 |
| | “ | 0 | 0 | 0 | 0 | 0 | 1 | 0 | | B | 1 | 1 | 0 | 0 | 0 | 1 | 0 |
| | # | 1 | 0 | 0 | 0 | 0 | 1 | 1 | | C | 0 | 1 | 0 | 0 | 0 | 1 | 1 |
| | \$ | 0 | 0 | 0 | 0 | 1 | 0 | 0 | | D | 1 | 1 | 0 | 0 | 1 | 0 | 0 |
| | % | 1 | 0 | 0 | 0 | 1 | 0 | 1 | | E | 0 | 1 | 0 | 0 | 1 | 0 | 1 |
| | & | 1 | 0 | 0 | 0 | 1 | 1 | 0 | | F | 0 | 1 | 0 | 0 | 1 | 1 | 0 |
| | ' | 0 | 0 | 0 | 0 | 1 | 1 | 1 | | G | 1 | 1 | 0 | 0 | 1 | 1 | 1 |
| | (| 0 | 0 | 0 | 1 | 0 | 0 | 0 | | H | 1 | 1 | 0 | 1 | 0 | 0 | 0 |
| |) | 1 | 0 | 0 | 1 | 0 | 0 | 1 | | I | 0 | 1 | 0 | 1 | 0 | 0 | 1 |
| | * | 1 | 0 | 0 | 1 | 0 | 1 | 0 | | J | 0 | 1 | 0 | 1 | 0 | 1 | 0 |
| | + | 0 | 0 | 0 | 1 | 0 | 1 | 1 | | K | 1 | 1 | 0 | 1 | 0 | 1 | 1 |
| | , | 1 | 0 | 0 | 1 | 1 | 0 | 0 | | L | 0 | 1 | 0 | 1 | 1 | 0 | 0 |
| | - | 0 | 0 | 0 | 1 | 1 | 0 | 1 | | M | 1 | 1 | 0 | 1 | 1 | 0 | 1 |
| | . | 0 | 0 | 0 | 1 | 1 | 1 | 0 | | N | 1 | 1 | 0 | 1 | 1 | 1 | 0 |
| | / | 1 | 0 | 0 | 1 | 1 | 1 | 1 | | O | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
| | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | | P | 1 | 1 | 1 | 0 | 0 | 0 | 0 |
| | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 1 | | Q | 0 | 1 | 1 | 0 | 0 | 0 | 1 |
| | 2 | 1 | 0 | 1 | 0 | 0 | 1 | 0 | | R | 0 | 1 | 1 | 0 | 0 | 1 | 0 |
| | 3 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | | S | 1 | 1 | 1 | 0 | 0 | 1 | 1 |
| | 4 | 1 | 0 | 1 | 0 | 1 | 0 | 0 | | T | 0 | 1 | 1 | 0 | 1 | 0 | 0 |
| | 5 | 0 | 0 | 1 | 0 | 1 | 0 | 1 | | U | 1 | 1 | 1 | 0 | 1 | 0 | 1 |
| | 6 | 0 | 0 | 1 | 0 | 1 | 1 | 0 | | V | 1 | 1 | 1 | 0 | 1 | 1 | 0 |
| | 7 | 1 | 0 | 1 | 0 | 1 | 1 | 1 | | W | 0 | 1 | 1 | 0 | 1 | 1 | 1 |
| | 8 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | | X | 0 | 1 | 1 | 1 | 0 | 0 | 0 |
| | 9 | 0 | 0 | 1 | 1 | 0 | 0 | 1 | | Y | 1 | 1 | 1 | 1 | 0 | 0 | 1 |
| | : | 0 | 0 | 1 | 1 | 0 | 1 | 0 | | Z | 1 | 1 | 1 | 1 | 0 | 1 | 0 |
| | ; | 1 | 0 | 1 | 1 | 0 | 1 | 1 | | [| 0 | 1 | 1 | 1 | 0 | 1 | 1 |
| | < | 0 | 0 | 1 | 1 | 1 | 0 | 0 | | \ | 1 | 1 | 1 | 1 | 1 | 0 | 0 |
| | = | 1 | 0 | 1 | 1 | 1 | 0 | 1 | |] | 0 | 1 | 1 | 1 | 1 | 0 | 1 |
| | > | 1 | 0 | 1 | 1 | 1 | 1 | 0 | | ^ | 0 | 1 | 1 | 1 | 1 | 1 | 0 |
| | ? | 0 | 0 | 1 | 1 | 1 | 1 | 1 | | _ | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| NOTE This coded character set is identical to the coded character set in ISO/IEC 7811-6 (derived from ASCII.) | | | | | | | | | | | | | | | | | |

10.1.4 Maximum number of characters for ID-1 type card

The data characters, control characters, start and end sentinels, and longitudinal redundancy check character shall together not exceed 79 characters.

10.2 Numeric track, Track 2

10.2.1 Average bit density

The average bit density (B_a) shall be 2,95 bits/mm (75 bpi) \pm 5% measured in a longitudinal direction parallel to the top reference edge.

10.2.2 Flux transition spacing variation

Flux transition spacing variations are shown in Table 5 for unused encoded cards and in Table 6 for returned cards. See also Figure 10.

Table 5 — Flux transition spacing variation for unused encoded cards-Track 2

| Term | Description | Requirement | Variation |
|--|---|--|------------|
| B_a | Average length between clocking flux transitions | $322 \mu\text{m} (12667 \mu\text{in}) \leq B_a \leq 356 \mu\text{m} (14000 \mu\text{in})$ | $\pm 5\%$ |
| B_{in} | Individual length between clocking flux transitions | $315 \mu\text{m} (12400 \mu\text{in}) \leq B_{in} \leq 363 \mu\text{m} (14267 \mu\text{in})$ | $\pm 7\%$ |
| B_{in+1} | Adjacent bit-to-bit variation | $0,90 B_{in} \leq B_{in+1} \leq 1,10 B_{in}$ | $\pm 10\%$ |
| S_{in} | Subinterval length | $153 \mu\text{m} (6000 \mu\text{in}) \leq S_{in} \leq 186 \mu\text{m} (7333 \mu\text{in})$ | $\pm 10\%$ |
| S_{in+1} | Adjacent subinterval length | $0,88 B_{in}/2 \leq S_{in+1} \leq 1,12 B_{in}/2$ | $\pm 12\%$ |
| B_{in+1} or S_{in+1} is the length between flux transitions immediately following and adjacent to B_{in} . | | | |

Table 6 — Flux transition spacing variation for returned cards-Track 2

| Term | Description | Requirement | Variation |
|--|---|--|------------|
| B_a | Average length between clocking flux transitions | $322 \mu\text{m} (12667 \mu\text{in}) \leq B_a \leq 356 \mu\text{m} (14000 \mu\text{in})$ | $\pm 5\%$ |
| B_{in} | Individual length between clocking flux transitions | $288 \mu\text{m} (11333 \mu\text{in}) \leq B_{in} \leq 390 \mu\text{m} (15333 \mu\text{in})$ | $\pm 15\%$ |
| B_{in+1} | Adjacent bit-to-bit variation | $0,85 B_{in} \leq B_{in+1} \leq 1,15 B_{in}$ | $\pm 15\%$ |
| S_{in} | Subinterval length | $136 \mu\text{m} (5333 \mu\text{in}) \leq S_{in} \leq 203 \mu\text{m} (8000 \mu\text{in})$ | $\pm 20\%$ |
| S_{in+1} | Adjacent subinterval length | $0,70 B_{in}/2 \leq S_{in+1} \leq 1,30 B_{in}/2$ | $\pm 30\%$ |
| B_{in+1} or S_{in+1} is the length between flux transitions immediately following and adjacent to B_{in} . | | | |
| NOTE This table shows only the limits within which cards will function normally and does not imply any guarantee of flux transition spacing during valid term for issued card. | | | |

10.2.3 Coded character set

The coded character set for track 2 shall be 5 bit numeric as shown in Table 7

ISO/IEC 7811-2: 2001(E)

The 3 characters : < > are available for hardware control purposes and may not be used for information (data content).

The 3 characters ; = ? shall have the following meaning:

- ; start sentinel
- = field separator
- ? end sentinel

Table 7 — Coded character set for 5 bit numeric

| | Char. | Binary | | | | | | Char. | Binary | | | | |
|---|-------|--------|----------------|----------------|----------------|----------------|--|-------|--------|----------------|----------------|----------------|----------------|
| | | P | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ | | | P | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ |
| | 0 | 1 | 0 | 0 | 0 | 0 | | 8 | 0 | 1 | 0 | 0 | 0 |
| | 1 | 0 | 0 | 0 | 0 | 1 | | 9 | 1 | 1 | 0 | 0 | 1 |
| | 2 | 0 | 0 | 0 | 1 | 0 | | : | 1 | 1 | 0 | 1 | 0 |
| | 3 | 1 | 0 | 0 | 1 | 1 | | ; | 0 | 1 | 0 | 1 | 1 |
| | 4 | 0 | 0 | 1 | 0 | 0 | | < | 1 | 1 | 1 | 0 | 0 |
| | 5 | 1 | 0 | 1 | 0 | 1 | | = | 0 | 1 | 1 | 0 | 1 |
| | 6 | 1 | 0 | 1 | 1 | 0 | | > | 0 | 1 | 1 | 1 | 0 |
| | 7 | 0 | 0 | 1 | 1 | 1 | | ? | 1 | 1 | 1 | 1 | 1 |
| NOTE This coded character set is identical to the coded character set in ISO/IEC 7811-6 (derived from ASCII.) | | | | | | | | | | | | | |

10.2.4 Maximum number of characters for ID-1 type card

The data characters, control characters, start and end sentinels, and longitudinal redundancy check character shall together not exceed 40 characters.

10.3 Numeric track, Track 3**10.3.1 Average bit density**

The average bit density (B_a) shall be 8,27 bits/mm (210 bpi) \pm 8% measured in a longitudinal direction parallel to the top reference edge.

10.3.2 Flux transition spacing variation

Flux transition spacing variations are shown in Table 2 for unused encoded cards and in Table 3 for returned cards. See also Figure 10.

10.3.3 Coded character set

The coded character set for track 3 shall be 5 bit numeric as shown in Table 7

The 3 characters : < > are available for hardware control purposes and may not be used for information (data content).

The 3 characters ; = ? shall have the following meaning:

- ; start sentinel
- = field separator
- ? end sentinel

10.3.4 Maximum number of characters for ID-1 type card

The data characters, control characters, start and end sentinels, and longitudinal redundancy check character shall together not exceed 107 characters.

11 Error detection

Two techniques of error detection, as described below, shall be encoded. In both techniques, the leading and trailing zeroes shall not be regarded as data characters.

11.1 Parity

A parity bit for each encoded character shall be used. The value of the parity bit is defined such that the total quantity of one bits recorded, for each character, including the parity bit, shall be odd.

11.2 Longitudinal redundancy check (LRC)

The longitudinal redundancy check (LRC) character shall appear for each data track. The LRC character shall be encoded so that it immediately follows the end sentinel when the card is read in a direction giving the start sentinel first, followed by data and the end sentinel. The bit configuration of the LRC character shall be identical to the bit configuration of the data characters.

The LRC character shall be calculated using the following procedure:

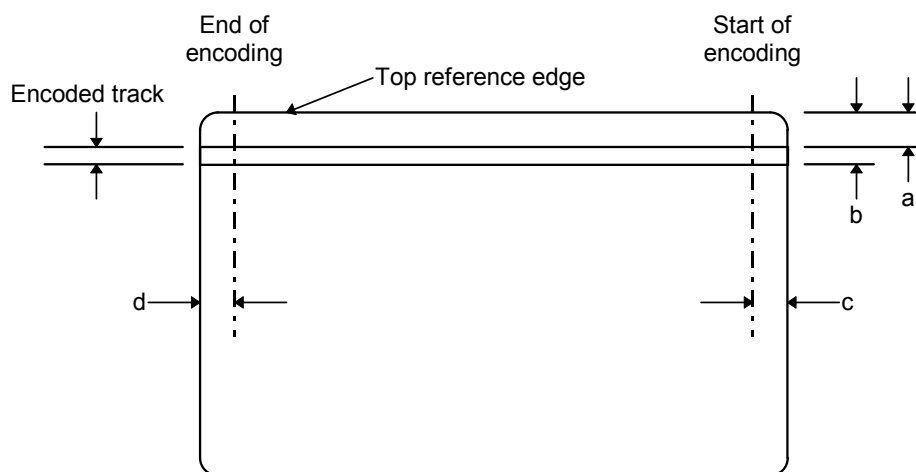
The value of each bit in the LRC character, excluding the parity bit, is defined such that the total count of one bits encoded in the corresponding bit location of all characters of the data track, including the start sentinel, data, end sentinel, and LRC characters, shall be even.

The LRC characters parity bit is not a parity bit for the individual parity bits of the data track, but is only the parity bit for the LRC character encoded as described in 11.1.

ISO/IEC 7811-2: 2001(E)

12 Location of encoded tracks

Each encoded track shall be located between the two lines as shown in Figure 11. The start of encoding is located at the centreline of the first "one" bit in the start sentinel. The end of encoding is located at the centreline of the last bit in the longitudinal redundancy check character (the last bit is the parity bit).



dimensions in millimetres (inches)

| Term | Track 1 | Track 2 | Track 3 |
|------|--|--|--|
| a | 5,79 (0.228) maximum | 8,33 (0.328) minimum 9,09 (0.358) maximum | 11,63 (0.458) minimum 12,65 (0.498) maximum |
| b | 8,33 (0.328) minimum 9,09 (0.358) maximum | 11,63 (0.458) minimum 12,65 (0.498) maximum | 15,19 (0.598) minimum 15,82 (0.623) maximum |
| c | $7,44 \pm 1,00$ (0.293 \pm 0.039) | $7,44 \pm 0,50$ (0.293 \pm 0.020) | $7,44 \pm 1,00$ (0.293 \pm 0.039) |
| d | 6,93 (0.252) minimum | 6,93 (0.252) minimum | ---- |

Note All tracks have a minimum width of 2,54 (0.100).

Figure 11 — Location of encoded tracks

Annex A (informative)

Read compatibility of magnetic stripes (ISO/IEC 7811-2 and ISO/IEC 7811-6)

The purpose of this annex is to explain to users the limitations of the term 'read compatibility' as mentioned in the scope of this standard, and applied to ISO/IEC 7811-2 and ISO/IEC 7811-6.

Ideally, high coercivity magnetic stripes would have significantly improved resistance to erasure but would be identical in read-back signal characteristics to 'low coercivity' magnetic stripes (i.e. those magnetic stripes conforming to ISO/IEC 7811-2). In practice, however, the difference in magnetic characteristics between high and low coercivity magnetic stripes causes the read-back signal characteristics to differ sufficiently to make evaluation of relative read-back signal amplitude dependent on the measuring equipment.

In general, it is to be expected that read-back sub-systems with greater sensitivity to shorter recorded wavelengths will produce an increase in high coercivity read-back signal amplitudes relative to low coercivity read-back signal amplitudes.

Users of ISO/IEC 7811-6 should therefore take careful note of the fact that obtaining comparable read-back signal amplitudes from magnetic stripes conforming to ISO/IEC 7811-2 is dependent upon reproducing the exact conditions of measurement given in ISO/IEC 10373-2.

ISO/IEC 7811-2: 2001(E)

Annex B (normative)

Signal amplitude measurements

This test method in this annex will be superseded by the next edition of ISO/IEC 10373-2.

Table B.1 shows revised bandpass filter characteristics that shall be used for signal amplitude measurements performed in ISO/IEC 10373-2: 1998.

Table B.1 — Revised values for bandpass filter

| Position | cycles per mm (cycles per inch) | flux transitions per mm (flux transitions per inch) |
|----------|---------------------------------|---|
| 1 | 0,009 (0.23) | 0,018 (0.46) |
| 2 | 0,025 (0.63) | 0,05 (1.27) |
| 3 | 10,5 (267) | 21,0 (533) |
| 4 | 30,0 (762) | 60,0 (1524) |

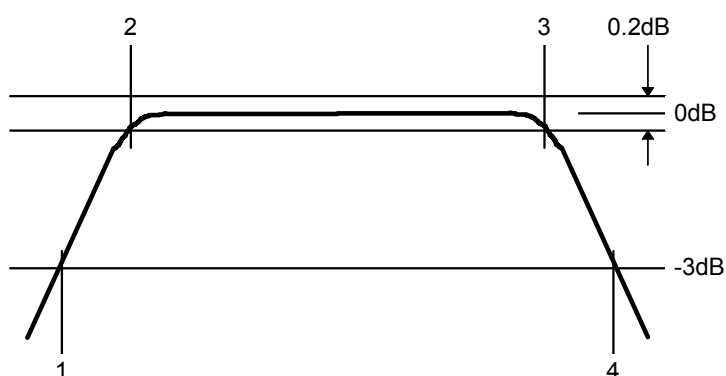


Figure B.1 — Bandpass filter

Annex C (informative)

Magnetic stripe abrasivity

The purpose of this annex is to explain why the abrasive properties of magnetic stripes as it relates to head life are not among the physical characteristics governed by this standard. The absence of any specification for abrasive properties reflects the difficulty of defining the parameters of abrasive wear and devising an accurate, repeatable test for measuring abrasive properties. Although no repeatable test methods are available, there are known technologies available for extending head life such as improved head materials, magnetic stripe formulation additives, or overcoats on magnetic stripe.

A quantified stripe abrasivity would seem to be an essential prerequisite to any attempt to predict magnetic head lifetimes. However, just as there is considerable variation in the abrasive nature of different magnetic stripes, there are a multitude of magnetic stripe reader/writer environments. The variety of combinations of influences and the complexity of the manner in which these affect abrasivity makes it extremely difficult to predict magnetic head lifetimes even when the environmental, mechanical and magnetic stripe conditions are specified.

Current equipment-specific abrasivity testing is done on a purely comparative basis. It is time consuming and usually expensive in terms of the number of cards used. The results of such tests are simply rankings that show one stripe to be some degree more or less abrasive than others under the specific conditions of test. There are no accurate absolute values and the rankings may change from one set of conditions to another.

Performing a successful read or write operation on a magnetic stripe requires the stripe and magnetic head to be in contact for the whole operation. The relative movement between the magnetic head and magnetic stripe produces wear of both. Initially the abrasivity of the magnetic stripe falls rapidly with the number of head passes, so that the abrasivity of a new unused magnetic stripe may be much greater than that of a magnetic stripe which has only been written once, but as the number of head passes increases the rate of change of abrasivity decreases.

The influences affecting magnetic stripe abrasivity are known to include temperature, humidity, head material (and its state of wear and finish), head pressure, card speed, the specific physical properties of the magnetic stripe surface in contact

with the head, surface roughness, and contamination on the magnetic stripe. Under field conditions dust, dirt and grease from the environment are deposited at the head/stripe interface often producing major discrepancies between abrasive wear measured under laboratory conditions and that actually achieved.

It may be seen, therefore, that not only are there difficulties involved in achieving an acceptable level of measurement uncertainty for abrasivity testing but that there are significant doubts regarding the applicability of the results of abrasivity tests on cards under laboratory conditions to predictions of performance in the real world. Unless these problems are resolved, there can be no useful standard specification and test.